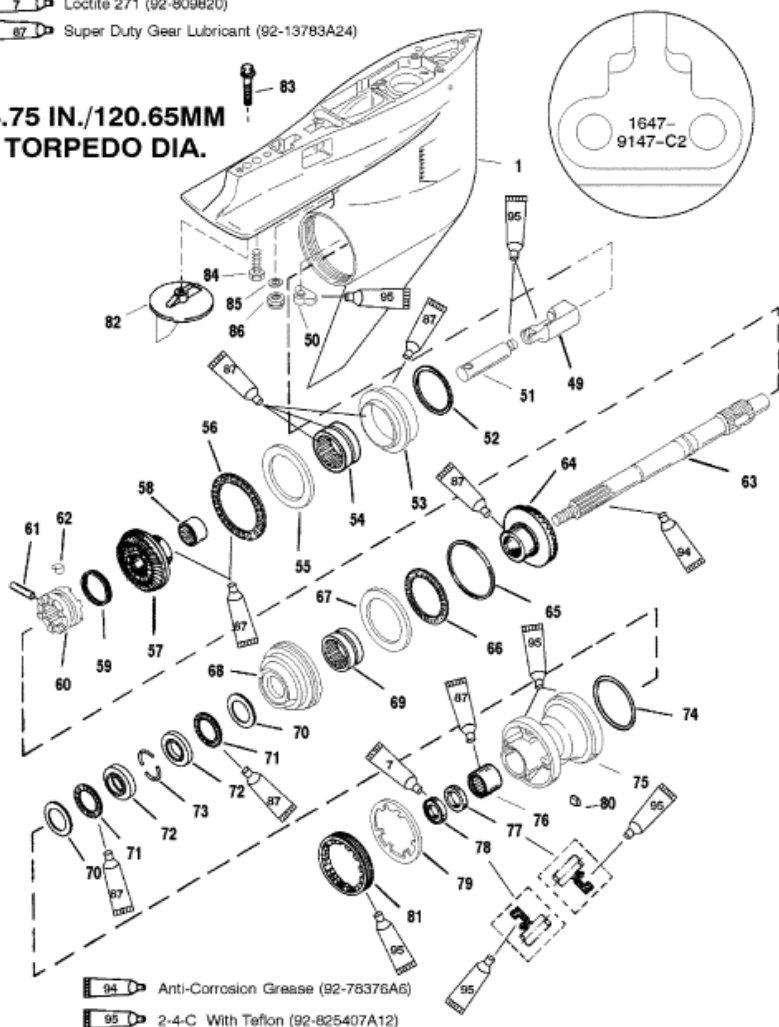


-  7 Loctite 271 (92-809820)
-  67 Super Duty Gear Lubricant (92-13783A24)

**4.75 IN./120.65MM
 TORPEDO DIA.**



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1647	9148193	GEAR HOUSING	1	(BASIC-BLACK)	
49		89594A 1	CAM FOLLOWER	1		
50		78956 2	SHIFT CAM	1		
51		828287	ROD	1		
52	15	44491A 1	SHIM	AR		6
53		828830A 2	BEARING ADAPTOR ASSEMBLY	1		
54	31	814653	ROLLER BEARING	1		
55	12	815481	THRUST WASHER	1		
56	31	815480	THRUST BEARING	1		
57	43	828702A 2	REVERSE GEAR	1	(1.87:1 - 15/28)	
58	31	15844	ROLLER BEARING	1		
59	24	30893	SPRING	1		
60	52	854735T	SLIDING CLUTCH	1		3
61	17	30632	CROSS PIN	1		
62	17	828356	DETENT PIN	1		
63	44	828951	PROPELLER SHAFT	1		
64	43	828701A 1	FORWARD GEAR	1	(1.87:1 - 15/28)	
65	23	17615 14	SPACER SHIM .206 IN.	AR		6
65	23	17615 15	SPACER SHIM .208 IN.	AR		6
65	23	17615 16	SPACER SHIM .210 IN.	AR		6
65	23	17615 17	SPACER SHIM .212 IN.	AR		6
65	23	17615 18	SPACER SHIM .214 IN.	AR		6
65	23	17615 19	SPACER SHIM .216 IN.	AR		6
65	23	17615 20	SPACER SHIM .218 IN.	AR		6
65	23	17615 21	SPACER SHIM .220 IN.	AR		6
65	23	17615 22	SPACER SHIM .222 IN.	AR		6
65	23	17615 23	SPACER SHIM .224 IN.	AR		6
65	23	17615 24	SPACER SHIM .226 IN.	AR		6
65	23	17615 25	SPACER SHIM .228 IN.	AR		6
65	23	17615 26	SPACER SHIM .230 IN.	AR		6